

HiFill® TPX-HTN-02028 A

Techmer Polymer Modifiers - *Polyamide*

General Information

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber, 60% Filler by Weight
Additive	• Heat Stabilizer
Features	• Heat Stabilized • High Temperature Strength
Appearance	• Colors Available
Forms	• Pellets
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.76		ASTM D792
Molding Shrinkage - Flow (0.125 in)	5.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	0.17	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	35400	psi	ASTM D638
Tensile Elongation (Break)	2.5	%	ASTM D638
Flexural Modulus	2.75E+6	psi	ASTM D790
Flexural Strength	50000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	3.6	ft·lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	550	°F	ASTM D648
CLTE - Flow	1.9E-5	in/in/°F	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	8.0E+15	ohms·cm	ASTM D257
Dielectric Strength (Method A (Short-Time))	550	V/mil	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94

Notes

¹ Typical properties: these are not to be construed as specifications.

